

DUODISC® combination abrasive wheel

Cutting, grinding & deburring without changing wheels



TRUST BLUE

- Reduces labour costs
- High performance
- Unsurpassed quality and safety

DUODISC® combination cutting and grinding wheels

Depressed centre (type 27) – Universal line PSF



DUODISC® combination cutting and light deburring wheels conform to all North American and international safety standards.

DUODISC® is ideal for dual-purpose cutting and deburring, on steel and stainless steel. Heavily-reinforced for maximum safety, DUODISC® also offers market-leading performance compared to competitive brands.

Abrasive: Aluminum oxide A

Workpiece materials

Steel, stainless steel (INOX)



**CONTAMINATION FREE
RATED FOR STAINLESS STEEL (INOX)**

Applications

Cut-off work, light deburring, light surface grinding

Recommendations for use

- 1/8" thickness for maximum service life and high lateral stability.
- .065" thickness for faster cutting with less material waste. Use on thinner workpieces such as sheet metal, sections and tube stock.

PFERDEFFICIENCY®



PFERD specification number
A 24/46 P PSF-INOX-DUO

**Steel/stainless steel (INOX)
Hardness grade P**



Diameter x thickness nominal [Inches]	Thickness metric [mm]	Unthreaded arbor hole			Threaded arbor hole			Max. RPM
		Bore [Inches]	EDP number		Thread	EDP number		
Depressed centre (type 27)								
4-1/2 x .065	1.9	7/8	63320	10	5/8-11	63326	10	13,300
4-1/2 x 1/8	2.8	7/8	63333	10	5/8-11	63339	10	13,300
5 x .065	1.9	7/8	63321	10	5/8-11	63327	10	12,200
5 x 1/8	2.8	7/8	63334	10	5/8-11	63340	10	12,200
6 x 1/8	3.5	7/8	63335	10	5/8-11	63341	10	10,200
7 x 1/8	3.5	7/8	63336	10	5/8-11	63342	10	8,600



PFERDMEDIA

To see them in action, please visit pferdusa.com/vduodisc

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For more information on PFERD products, please refer to the **PFERD Tool Manual 22**. Order your own personal copy at www.pferd.com.

